Homologation N°

114H/RH

NATIONAL HOMOLOGATION FORM

ENGINE

Manufacturer	**BRP-POWERTRAIN GMBH & CO KG**
Make	**ROTAX**
Model	**125 MAX DD2 EVO**
Validity of the homologation	**6 years**
Number of pages	**27 Plus Appendix A**

This Homologation Form reproduces descriptions, illustrations and dimensions of the engine at the time that Karting Australia conducted the homologation.

PHOTO OF DRIVE SIDE OF ENGINE

PHOTO OF OPPOSITE SIDE OF ENGINE

Signature and stamp of Karting Australia

National Technical Comissioner
20 March 2023

PHOTO OF DRIVE SIDE OF THE COMPLETE ENGINE

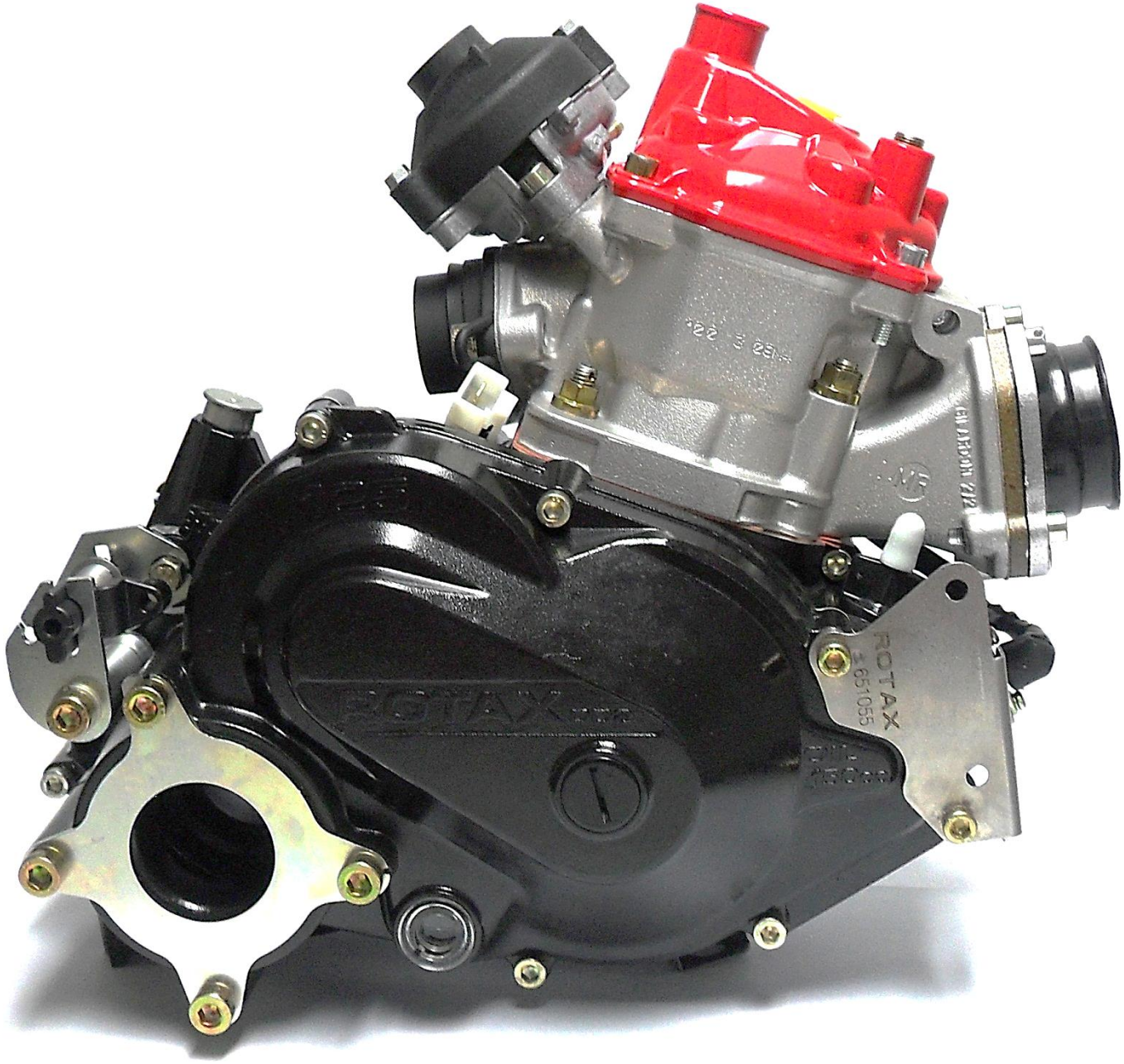


PHOTO OF OPPOSITE DRIVE SIDE OF THE COMPLETE ENGINE

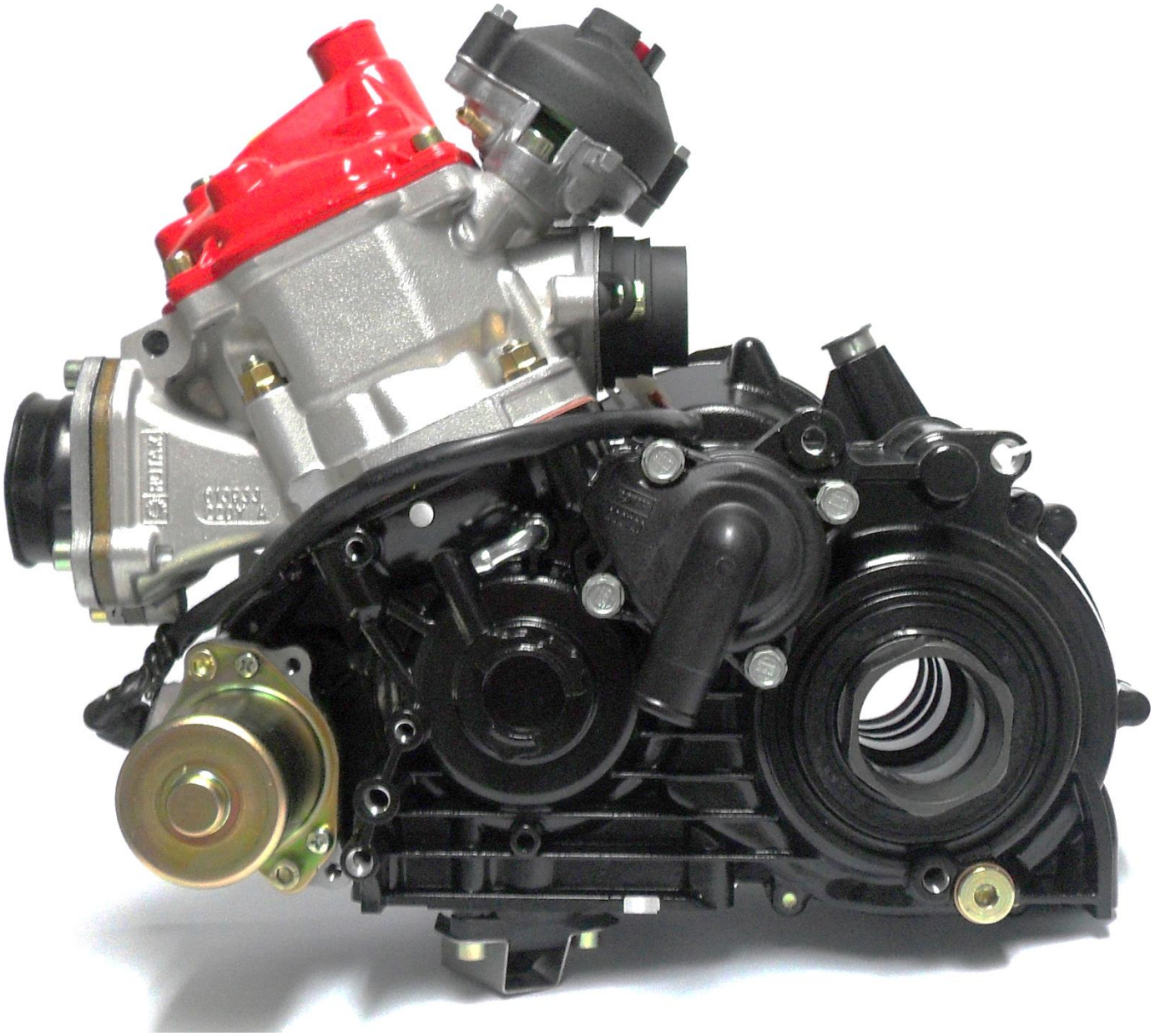


PHOTO OF THE REAR OF THE COMPLETE ENGINE

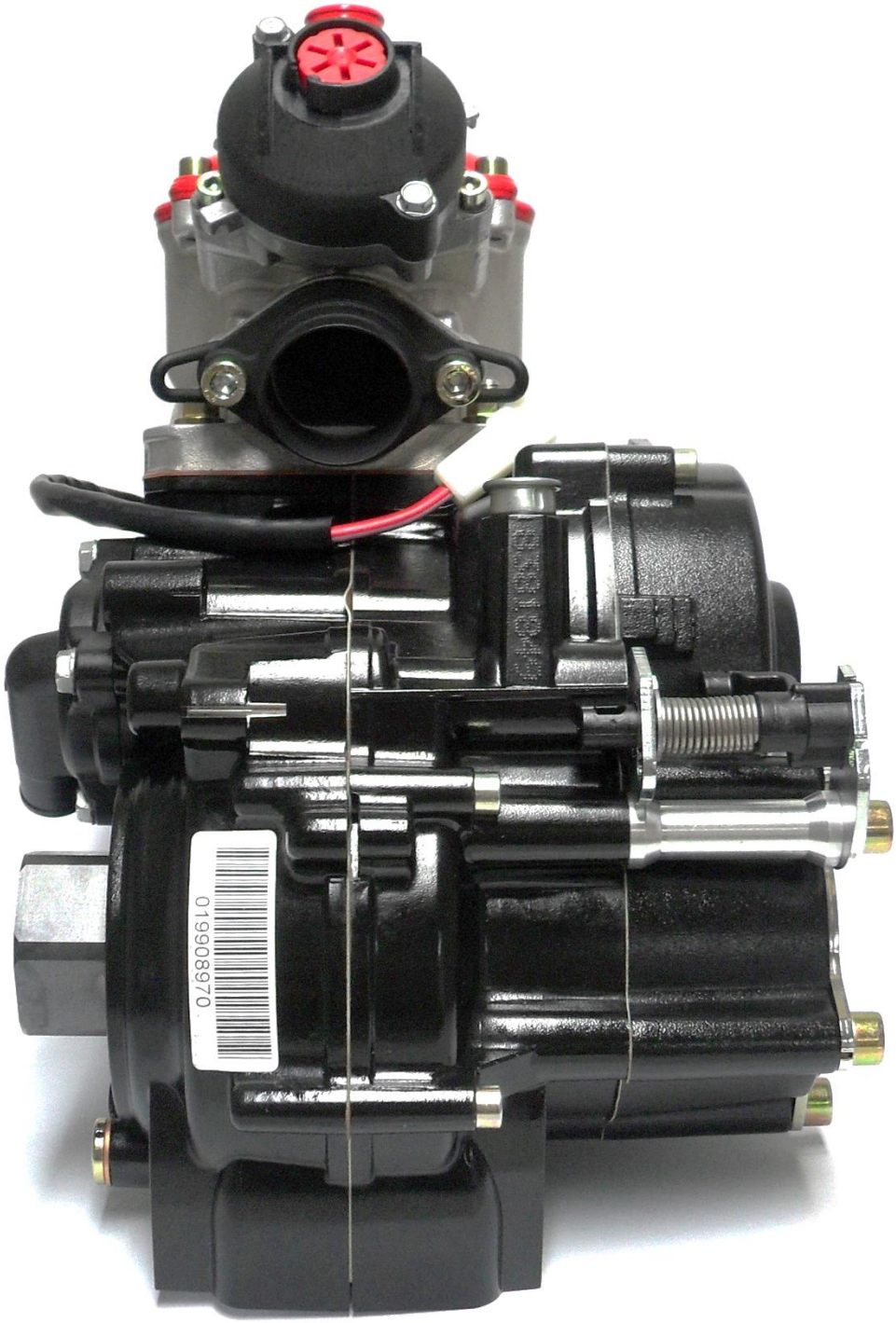


PHOTO OF THE FRONT OF THE COMPLETE ENGINE

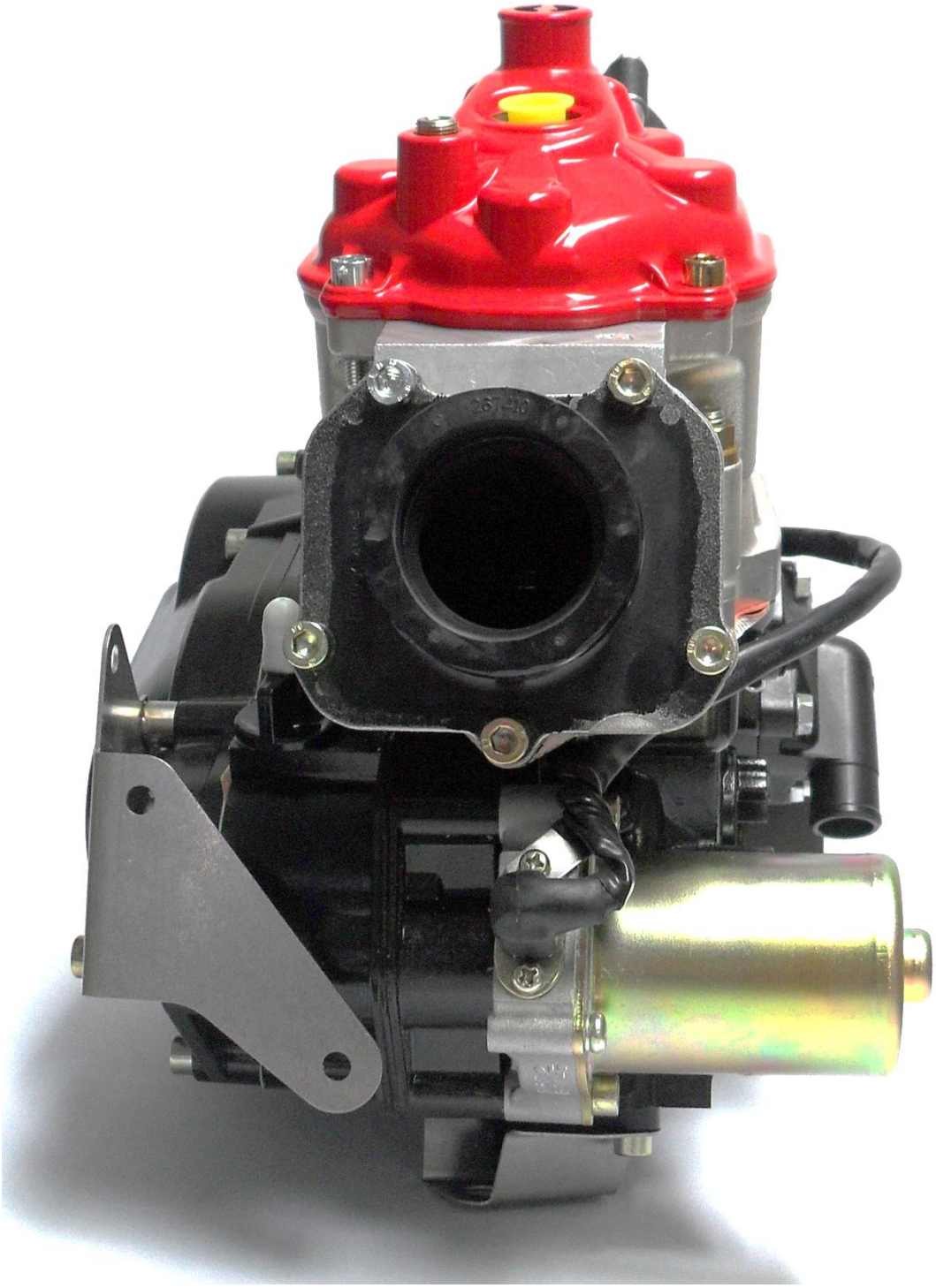


PHOTO OF THE COMPLETE ENGINE TAKEN FROM ABOVE

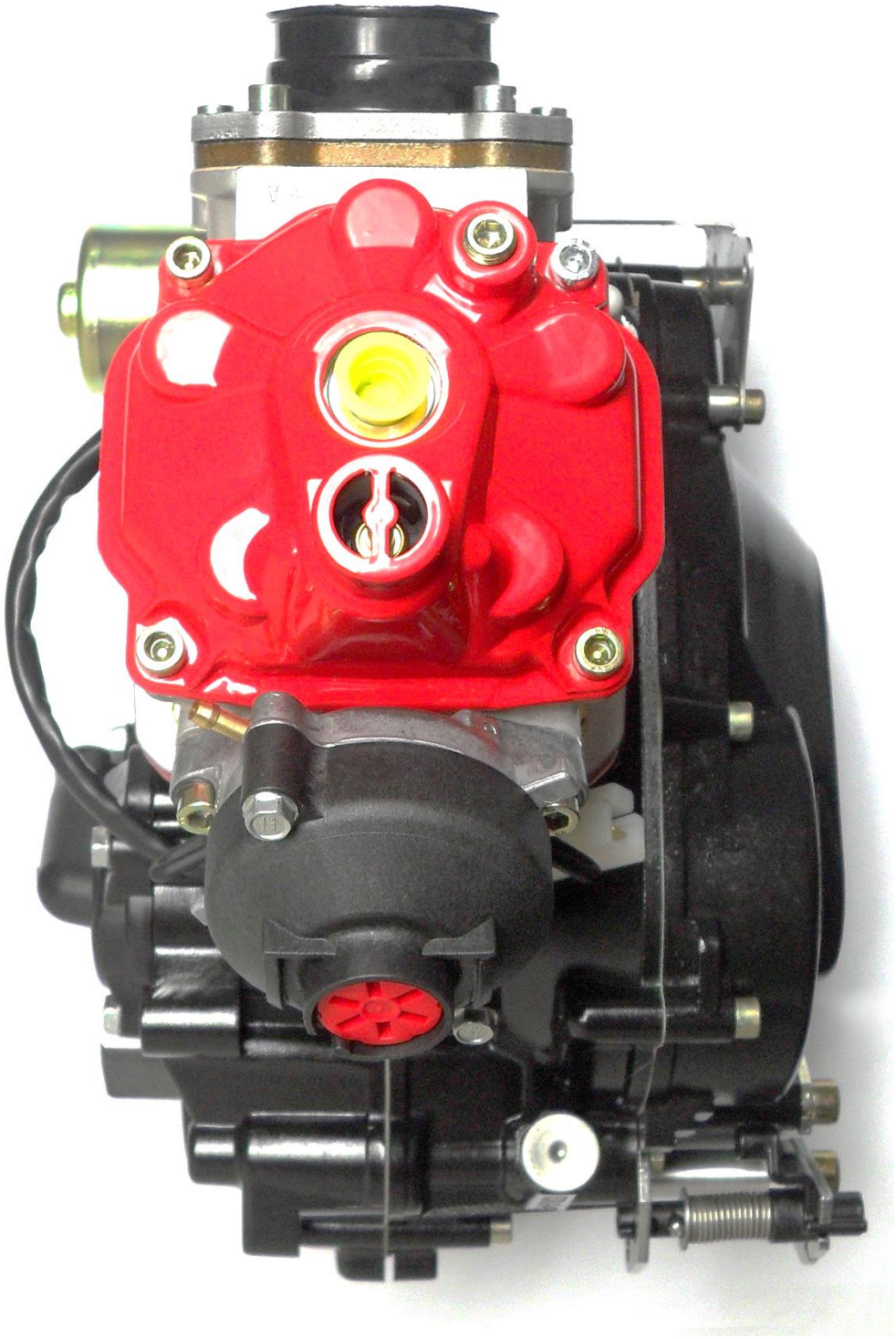
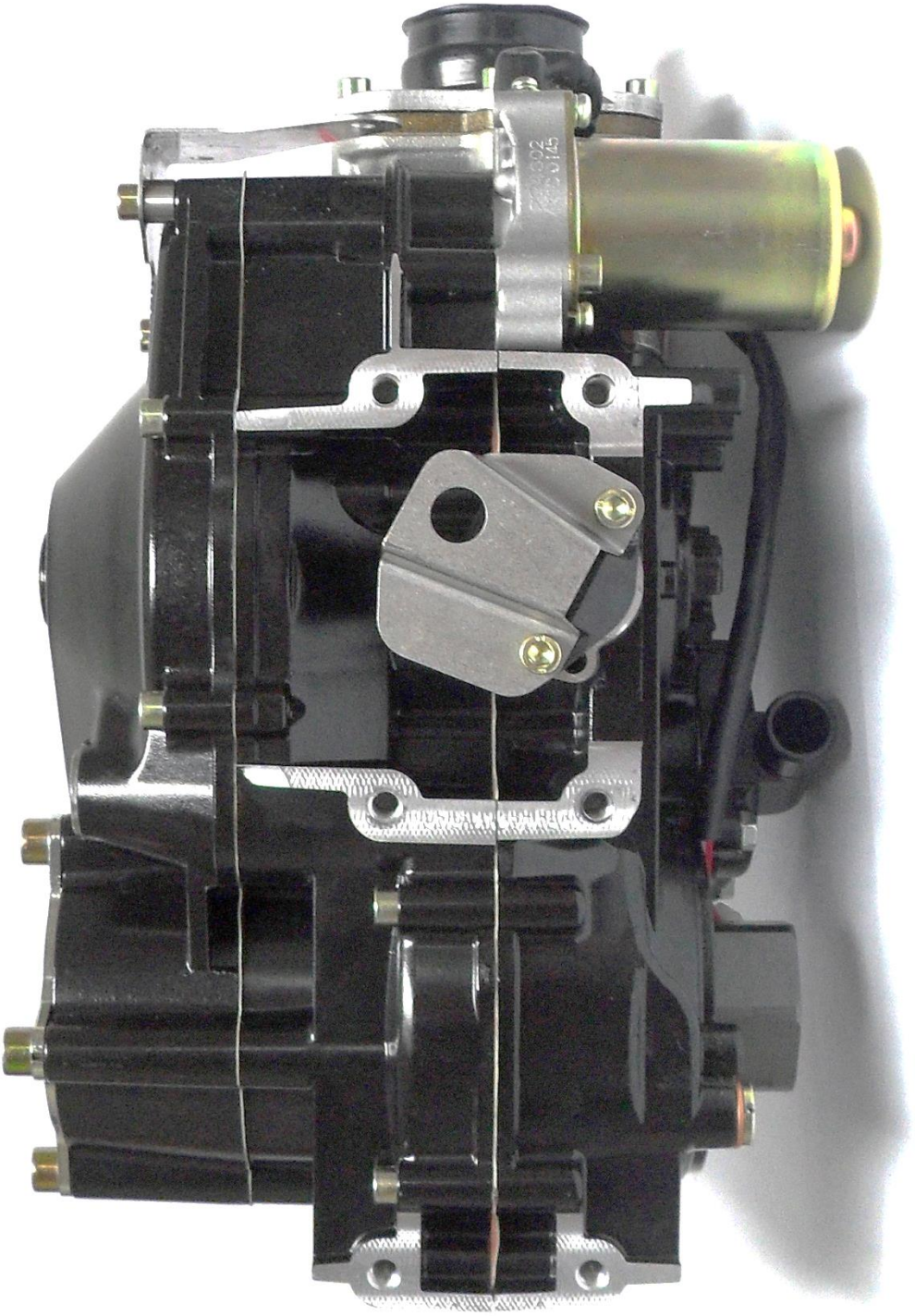


PHOTO OF THE COMPLETE ENGINE TAKEN FROM BELOW



TECHNICAL INFORMATION			
A	CHARACTERISTICS		
The number of decimal places must be 2 or comply with the relevant tolerance.			*Tolerances & remarks*
Cylinder			
Volume of cylinder	**125cm³**		<125cm³
Original bore	**54mm**		--
Theoritical maximum bore	**54.08mm**		--
Original Stroke	**54.5mm**		--
Number of transfer ducts, cylinder/sump	**5 / 3**		--
Number of exhaust ports / ducts	**1**		--
Volume of the combustion chamber	**8.9cm³**		minimum
Volume of the combustion chamber in the cylinder head	**11.6cm³**		minimum
Crankshaft			
Number of bearings	**2**		--
Diameter of bearings	**30MM**		±0.1mm
Minimum weight of crankshaft	**2200 g**		minimum
All parts represented on page 17 photo			
Balance shaft			
Minimum weight of balance shaft	**255g**		minimum
Percentage of balancing	**TBA %**		minimum
Connecting rod			
Connecting rod centreline	**100mm**		±0.2mm
Diameter of big end	**26mm**		±0.05mm
Diameter of small end	**19mm**		±0.05mm
Min. weight of the connecting rod	**100g**		minimum
Piston			
Number of piston rings	**1**		
Min. weight of the bare piston	**125g**		minimum
Gudgeon pin			
Diameter	**15mm**		±0.05mm
Length	**45.6mm**		±0.15mm
Minimum weight	**32.1g**		Minimum
Clutch			
Minimum weight	**1000g**		minimum
Of all the parts represented on the page 21 technical drawing			

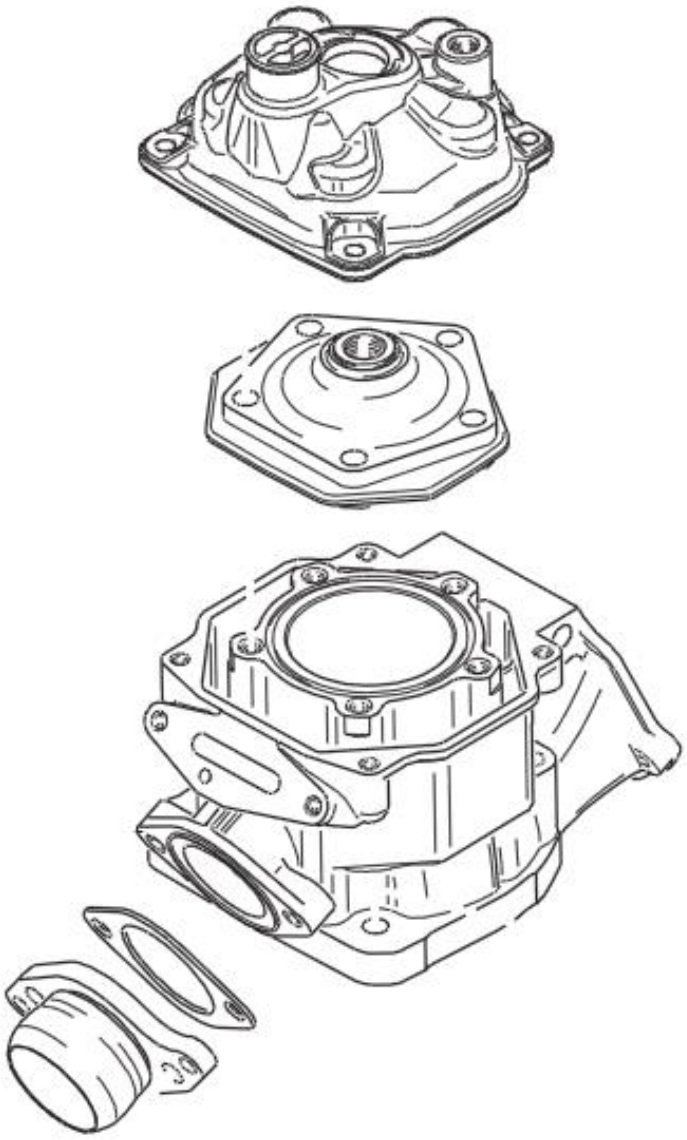
B	*OPENING ANGLES*	
Of the inlet (main transfer ports)	**127°**	**±2°**
Of the inlet (secondary transfer ports, for 5 transfer ducts engine)	**126°**	**±2°**
Of the exhaust	**198°**	**±2°**
Of the boosters	**130°**	**±2°**

* Angular reading by inserting a 0.2 x 5mm gauge.

C	*MATERIAL*
Cylinder head	**ALUMINIUM**
Cylinder	**ALUMINIUM**
Cylinder wall	**GILNISIL COATED**
Sump	**ALUMINIUM**
Crankshaft	**STEEL**
Connecting rod	**STEEL-ALLOY**
Piston	**ALUMINIUM**

D.1 *CYLINDER UNIT*

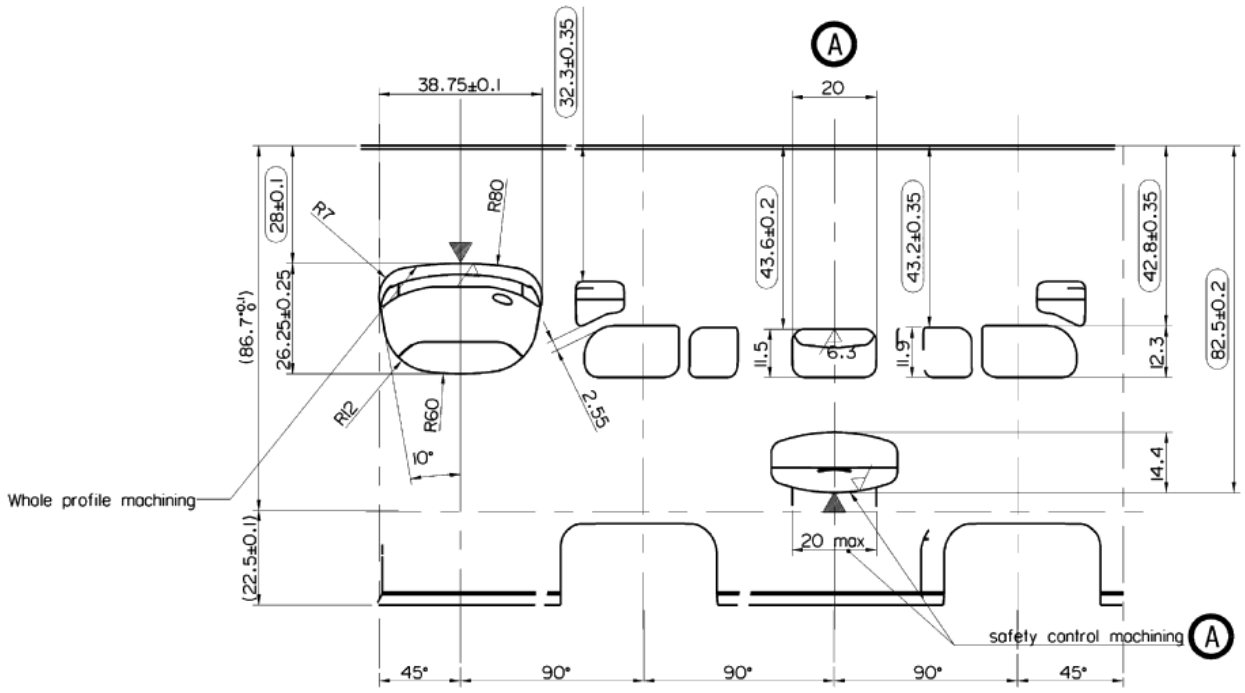
EXPLODED DRAWING OF THE CYLINDER, CYLINDER HEAD AND EXHAUST MANIFOLD UNIT



Without screws or gaskets.	***The aim of the exploded drawings is to identify the principles, the functioning and the whole mechanical unit***

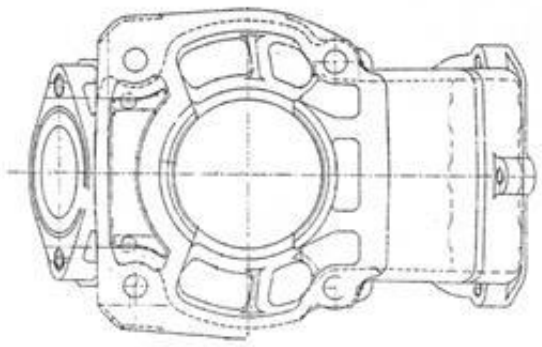
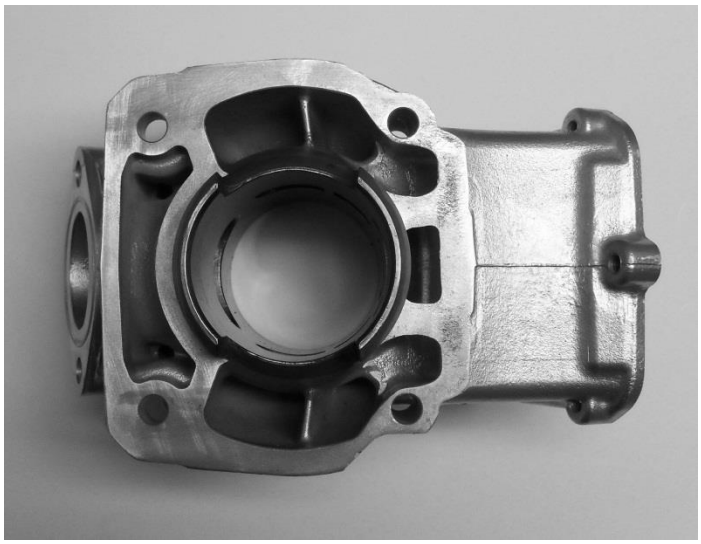
… Section D.1

DRAWING OF THE CYLINDER DEVELOPMENT



Indicate on the drawing :

B1/B2 = minimum thickness of the inlet (transferts) ribs.
A1/A2/A… = maximum inlet width measured at the chord.
E1/E2 = minimum thickness of the exhaust rib (if existing).
C1/C2/C… = maximum exhaust width measured at the chord.

DRAWING OF THE CYLINDER BASE without dimensions	*PHOTO OF THE CYLINDER BASE*
	

… Section D.1

DRAWING OF THE CYLINDER HEAD AND OF THE COMBUSTION CHAMBER without dimensions

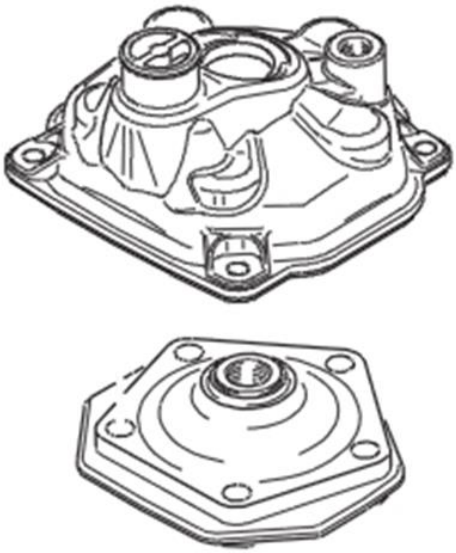


PHOTO OF THE CYLINDER HEAD	*PHOTO OF THE COMBUSTION CHAMBER IN THE CYLINDER HEAD*
	

VERTICAL CROSS SECTION VIEW OF CYLINDER WITH LINER, without dimensions

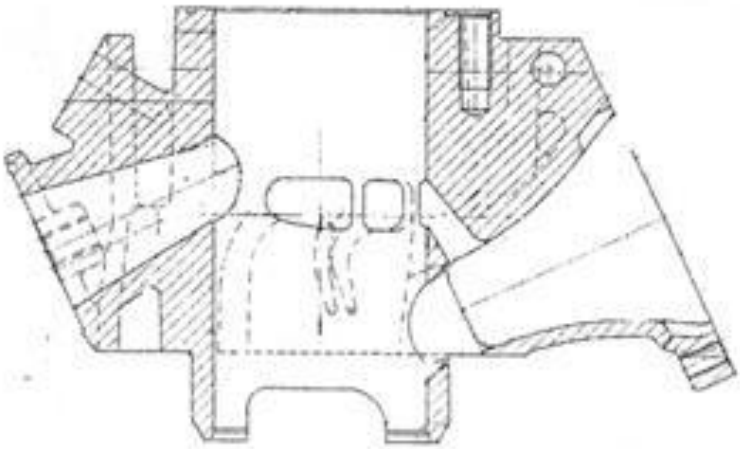


PHOTO OF THE CYLINDER FROM ABOVE

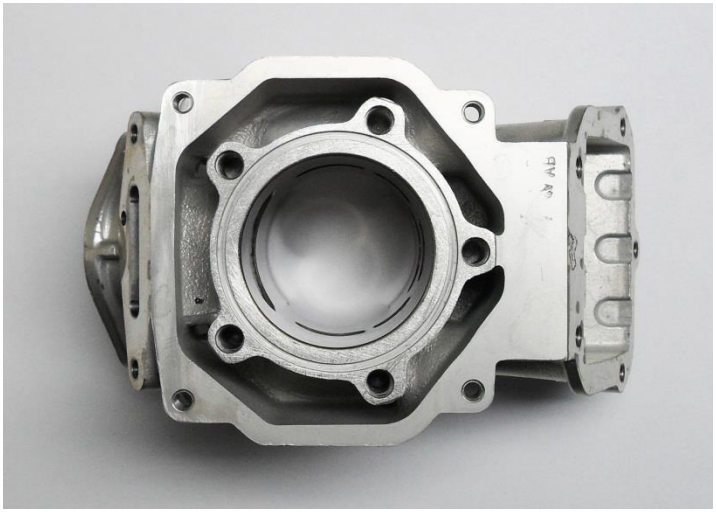
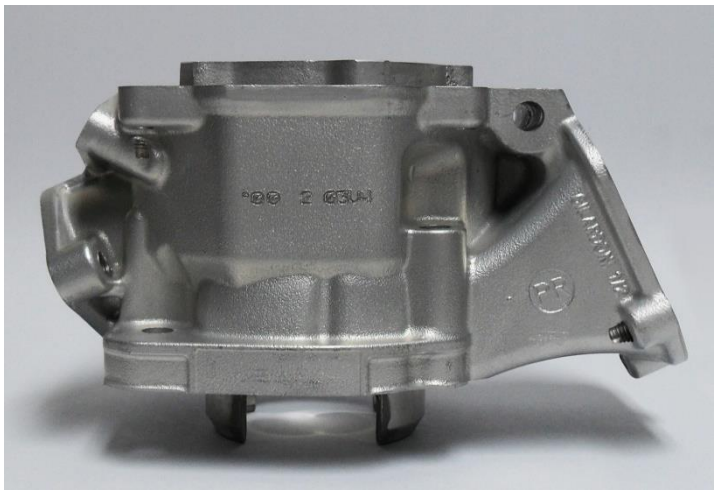
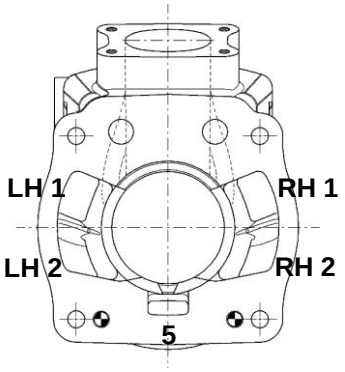
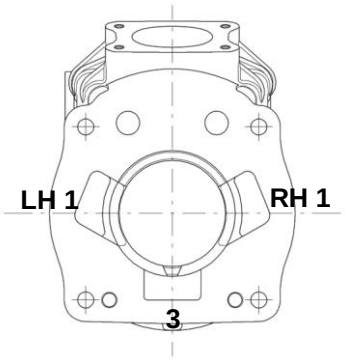


PHOTO OF THE CYLINDER FROM RH SIDE



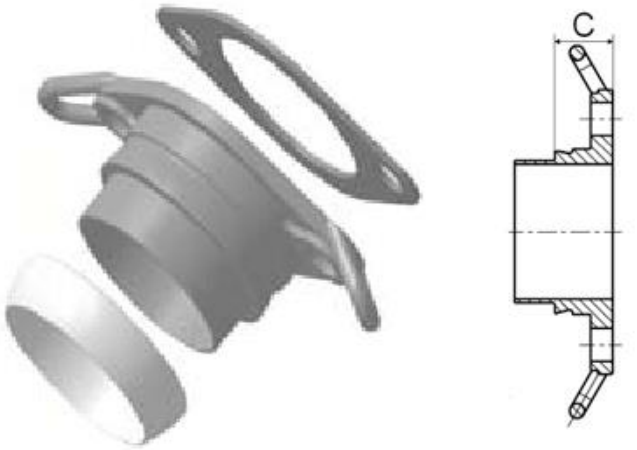
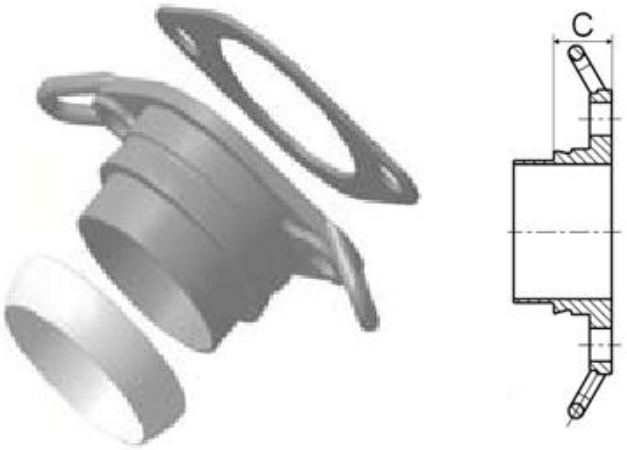
TRANSFER DUCTS VOLUME			
Transfer position on 5-transfer cylinder	*Transfer position on 3-transfer cylinder*	*TRANSFER No.*	*VOLUME in cm^3*
		*Transfer No. 1 LH*	*--.-- +/- 5 %*
		Transfer No. 2 LH	*--.-- +/- 5 %*
		Transfer No. 3 or 5	*--.-- +/- 8 %*
		Transfer No. 2 RH	*--.-- +/- 5 %*
		Transfer No. 1 RH	*--.-- +/- 5 %*

EXHAUST DUCT LENGTH		
	ANGLE α *in* **°**	**Minimum** *in* **mm**
	--° +/-1°	-- mm
The L min. dimension will be the result of the value taken on the reference engine minus 5 mm.		

INTERNAL PROFILE OF THE EXHAUST DUCT

Templates of the internal dimensions of the exhaust duct: gasket plane of the manifold.

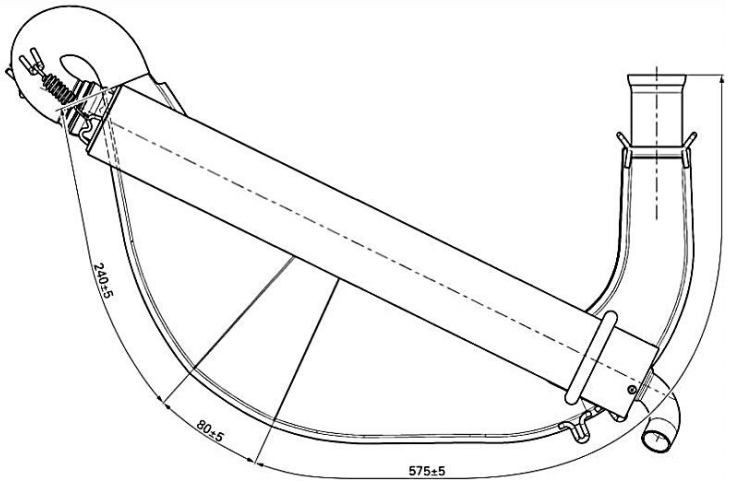
FRONT VIEW DRAWING – with dimensions

Minimum template	*Maximum template*
	
Measurement ‘C’ must be minimum 15.5mm	Measurement ‘C’ must me maximum 16.5mm

- *Maximum template: internal profile of the gasket plane of the manifold of the original cylinder plus 1 mm*
- *Minimum template: internal profile of the gasket plane of the manifold of the original cylinder minus 1 mm*
- *Thickness*: 5 +/- 0,05 mm

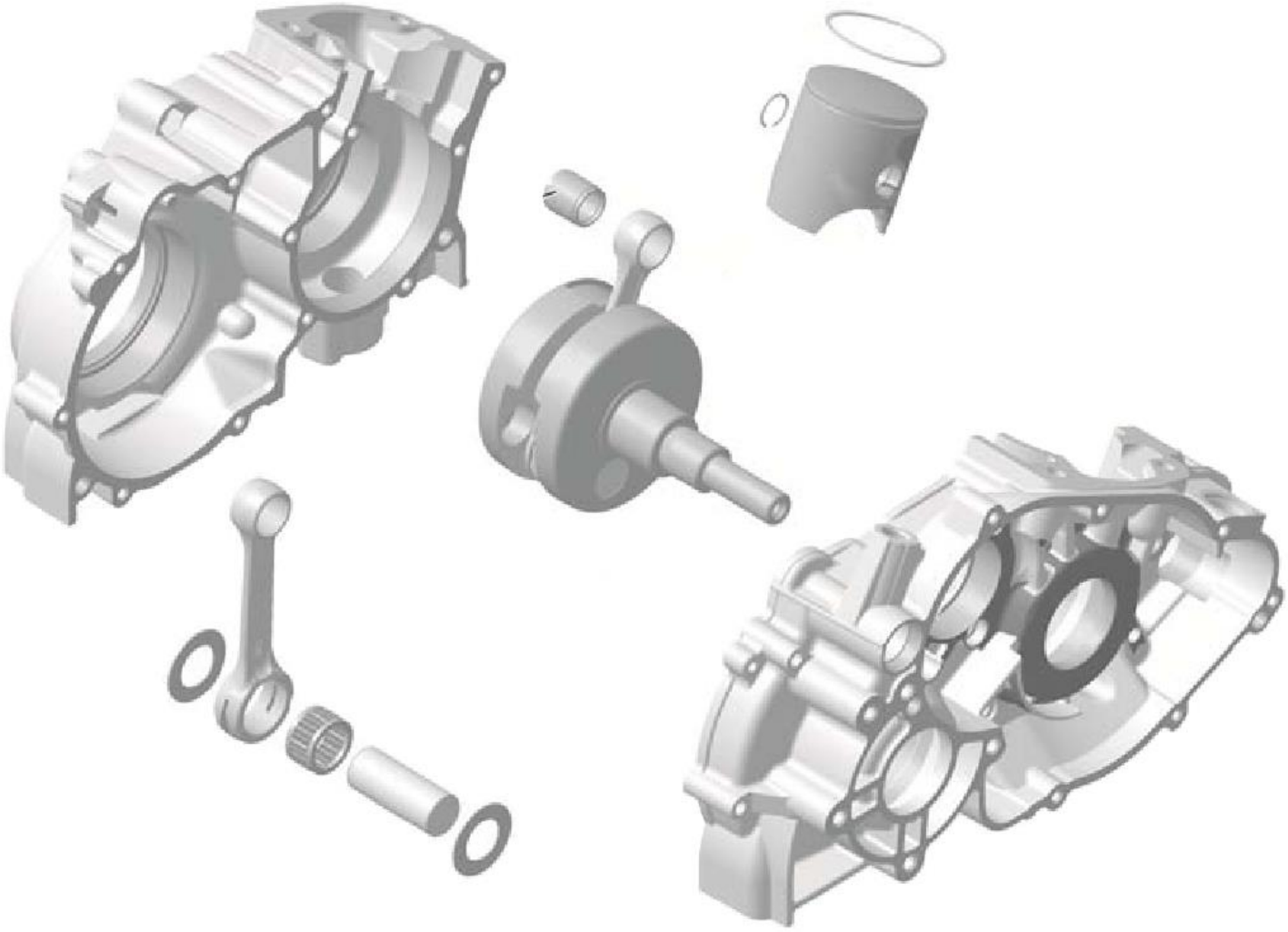
EXHAUST SYSTEM

The silencer must be mounted in a Position where the direction of the 90° elbow outlet (direction of the hot exhaust gasses) does not harm any component of the chassis.



D.2 *CONROD, CRANKCASE, CRANKSHAFT & PISTON*

EXPLODED DRAWING OF THE PISTON, CRANKSHAFT, CONNECTING ROD AND CRANKCASES UNIT (exploded crankshaft)

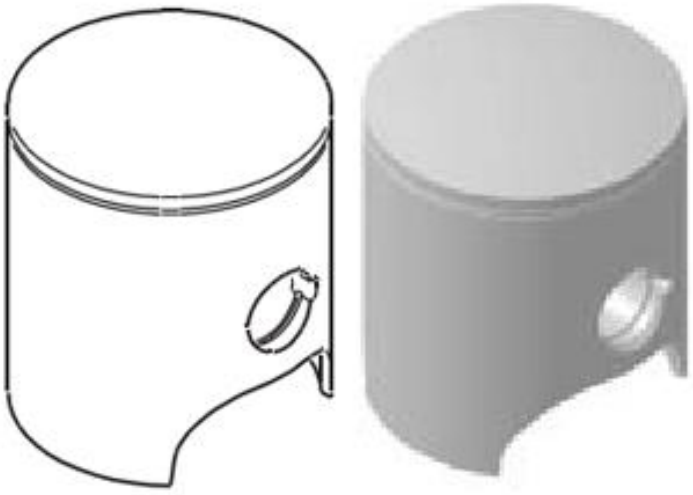


Without screws or gaskets.	***The aim of the exploded drawings is to identify the principles, the functioning and the whole mechanical unit***

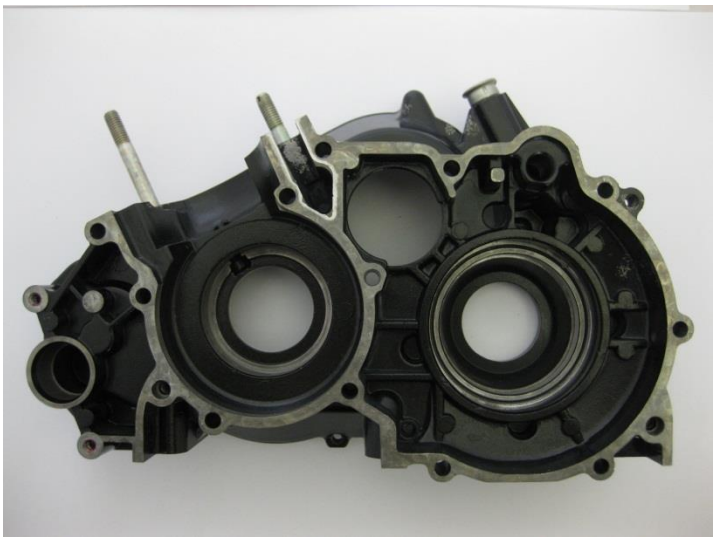
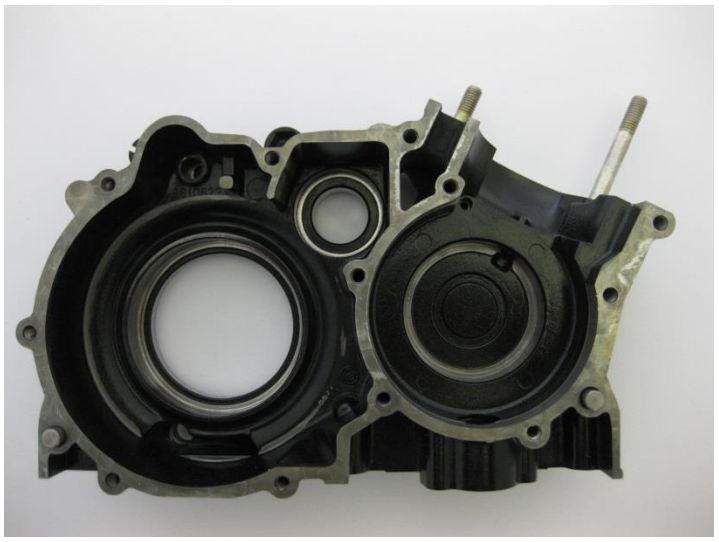
...Section D.2

PHOTO OF THE CRANKSHAFT & CONROD	*PHOTO OF THE CONROD*
	

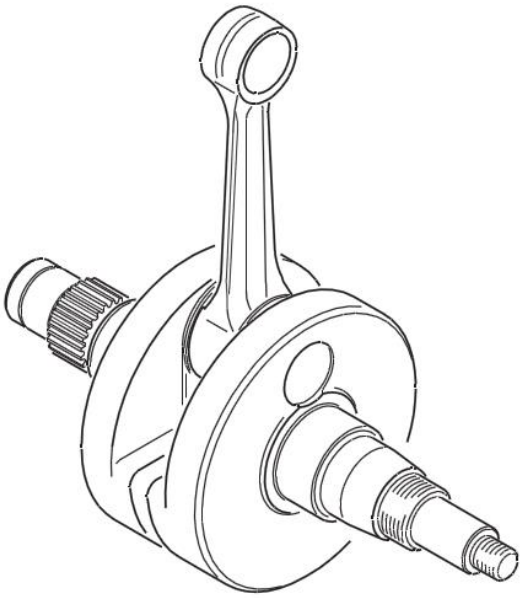
DRAWING OF THE PISTON

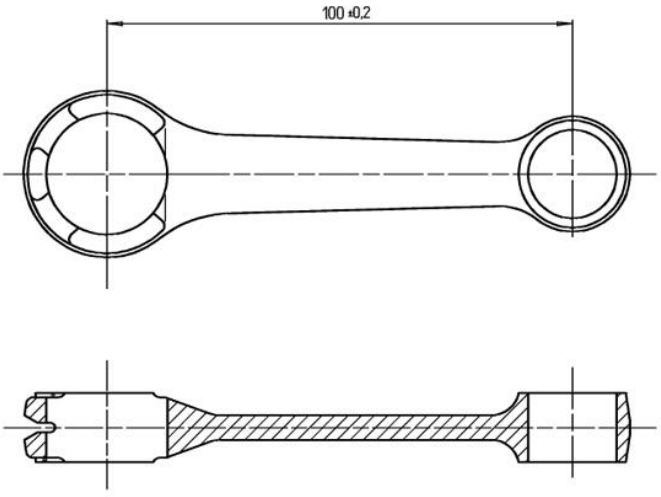


...Section D.2

PHOTO OF THE INSIDE OF THE RH CRANKCASE	*PHOTO OF THE INSIDE OF THE LH CRANKCASE*
	

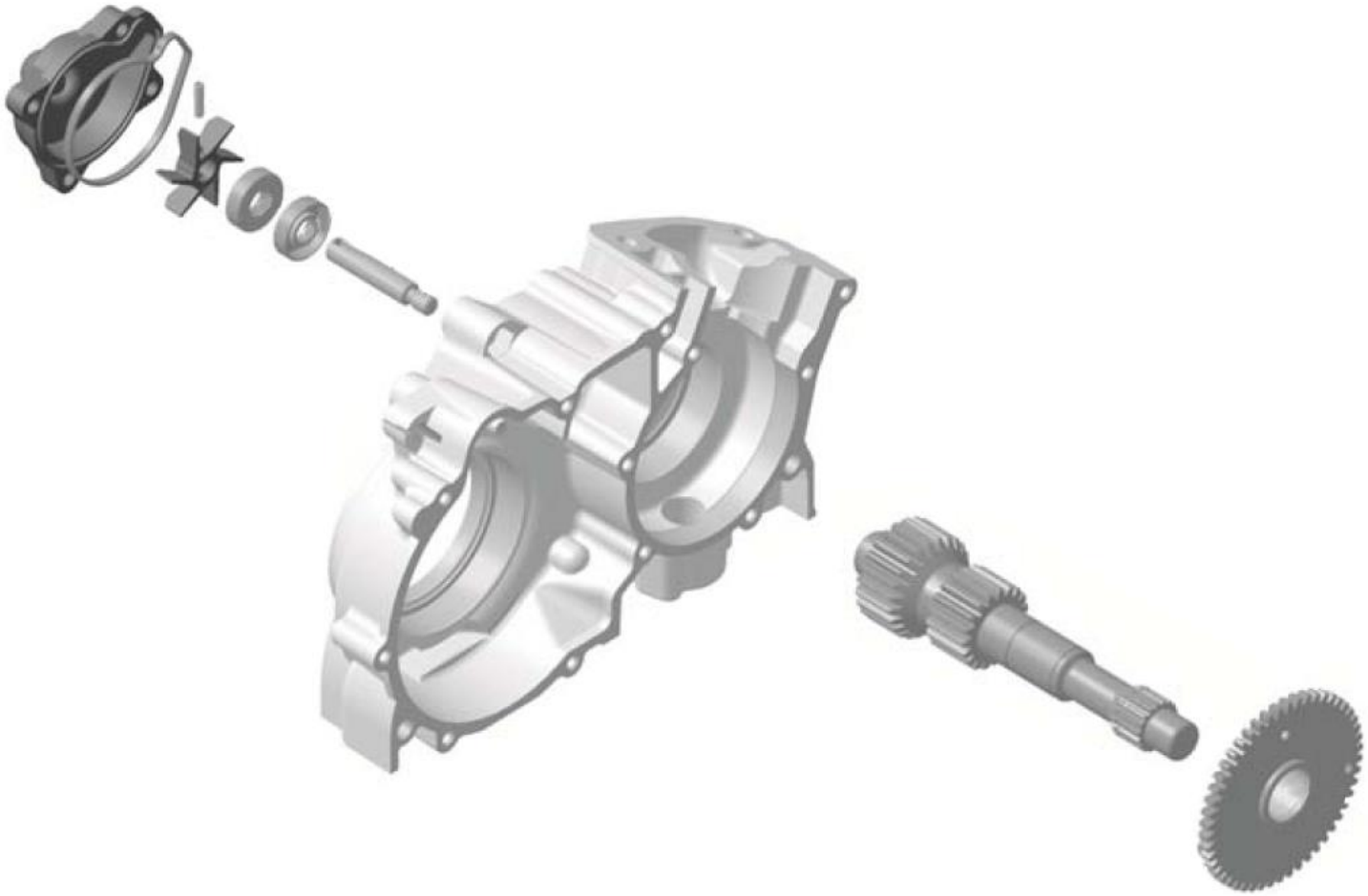
DRAWING OF THE CRANKSHAFT - CON ROD UNIT (DIMENSIONS incl. tolerances, big & small ends thickness, crank mass thickness & diameter)





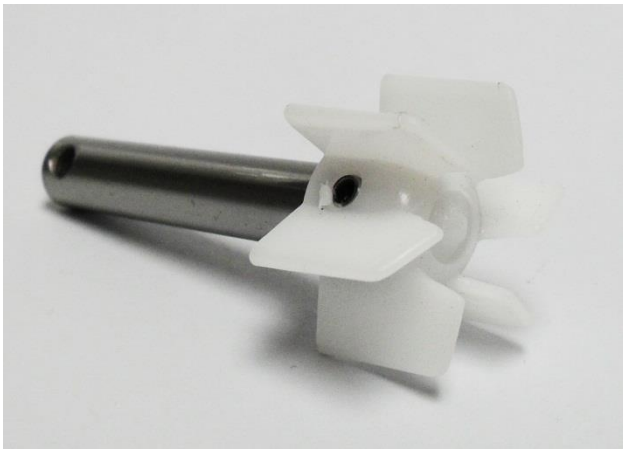
D.3 *BALANCE SHAFT & WATER PUMP*

EXPLODED DRAWING OF THE BALANCE GEAR, WATER PUMP INCLUDING HOUSING

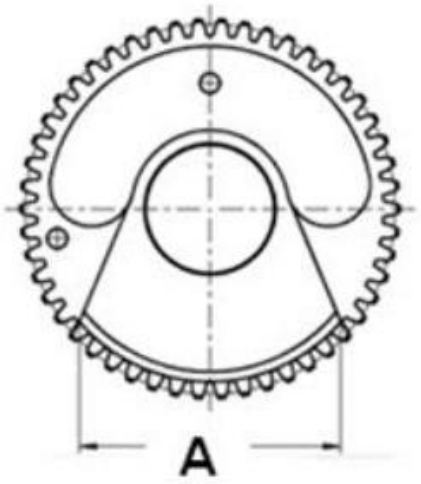


Without screws or gaskets.	***The aim of the exploded drawings is to identify the principles, the functioning and the whole mechanical unit***

…Section D.3

PHOTO OF THE BALANCE GEAR	*PHOTO OF THE WATER PUMP IMPELLER*
	

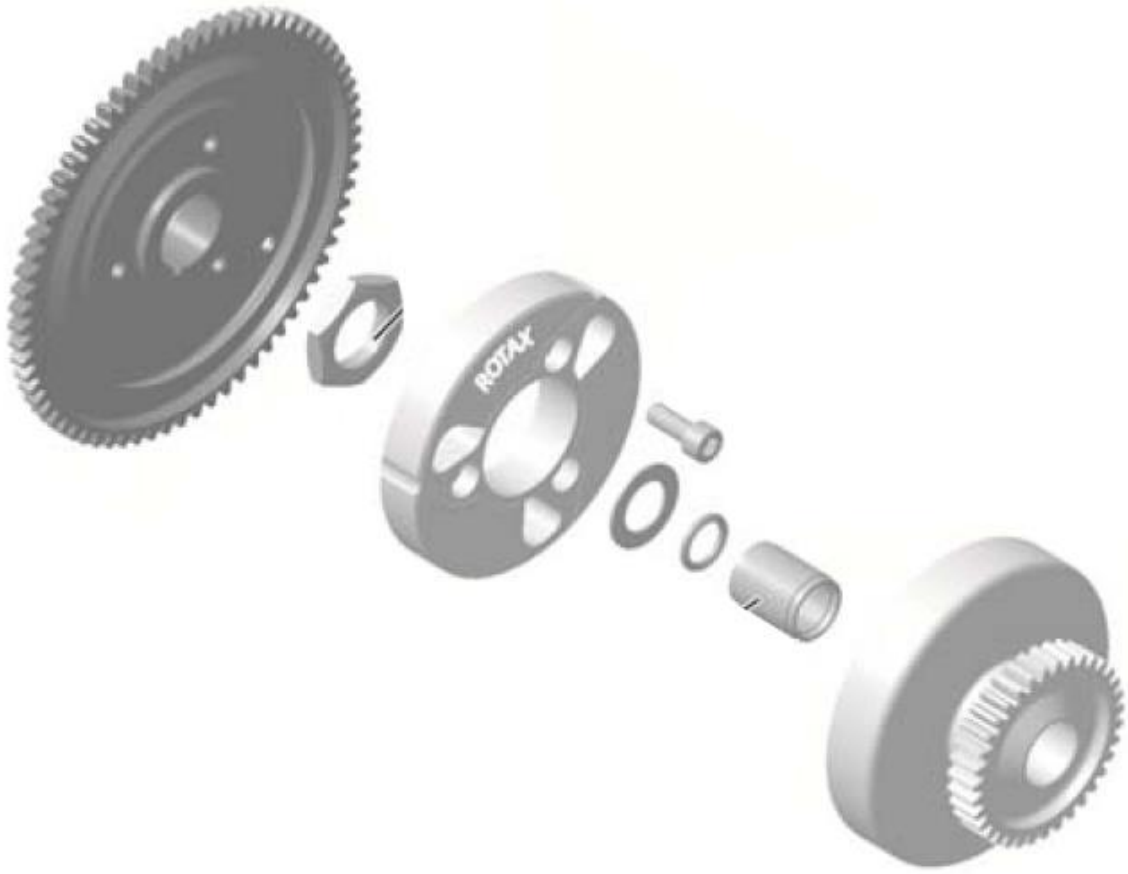
DRAWING OF THE BALANCE GEAR
(DIMENSIONS incl. tolerances)



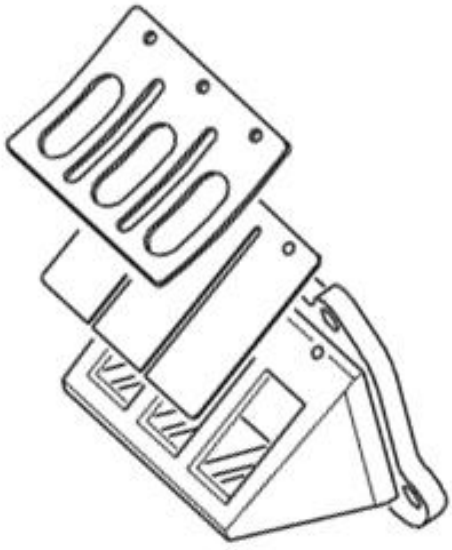
Dimension A (Widest part of balance weight)
53.0mm +/- 0.5 or 57.0mm +/- 0.5
Minimum Dry Weight: 240 grams

D.4 *REED VALVE & CLUTCH*

TECHNICAL DRAWING (exploded view) OF THE CLUTCH ASSEMBLY



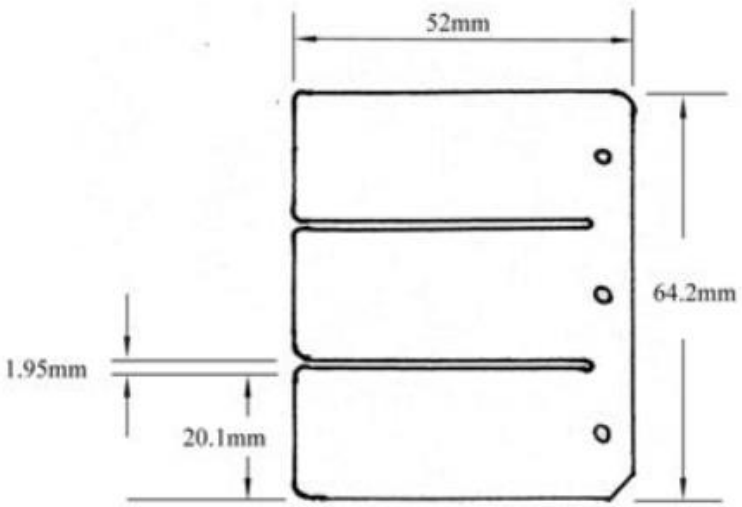
TECHNICAL DRAWING (exploded view) OF THE REED VALVE



The aim of the exploded drawings is to identify the principles, the functioning and the whole mechanical unit

… Section D.4

DRAWING OF THE REED VALVE
*(DIMENSIONS incl. **tolerances**)*



DRAWING OF THE REED VALVE COVER
(only basic engine)

D.5 *EXHAUST SYSTEM*

PHOTO OF THE EXHAUST MANIFOLD

Maximum inner diameter of exhaust socket is:-
- 37.5mm (125 Max DD2 EVO)

PHOTO OF THE EXHAUST

Exhaust for 125 Max DD2 EVO

... Section D.5

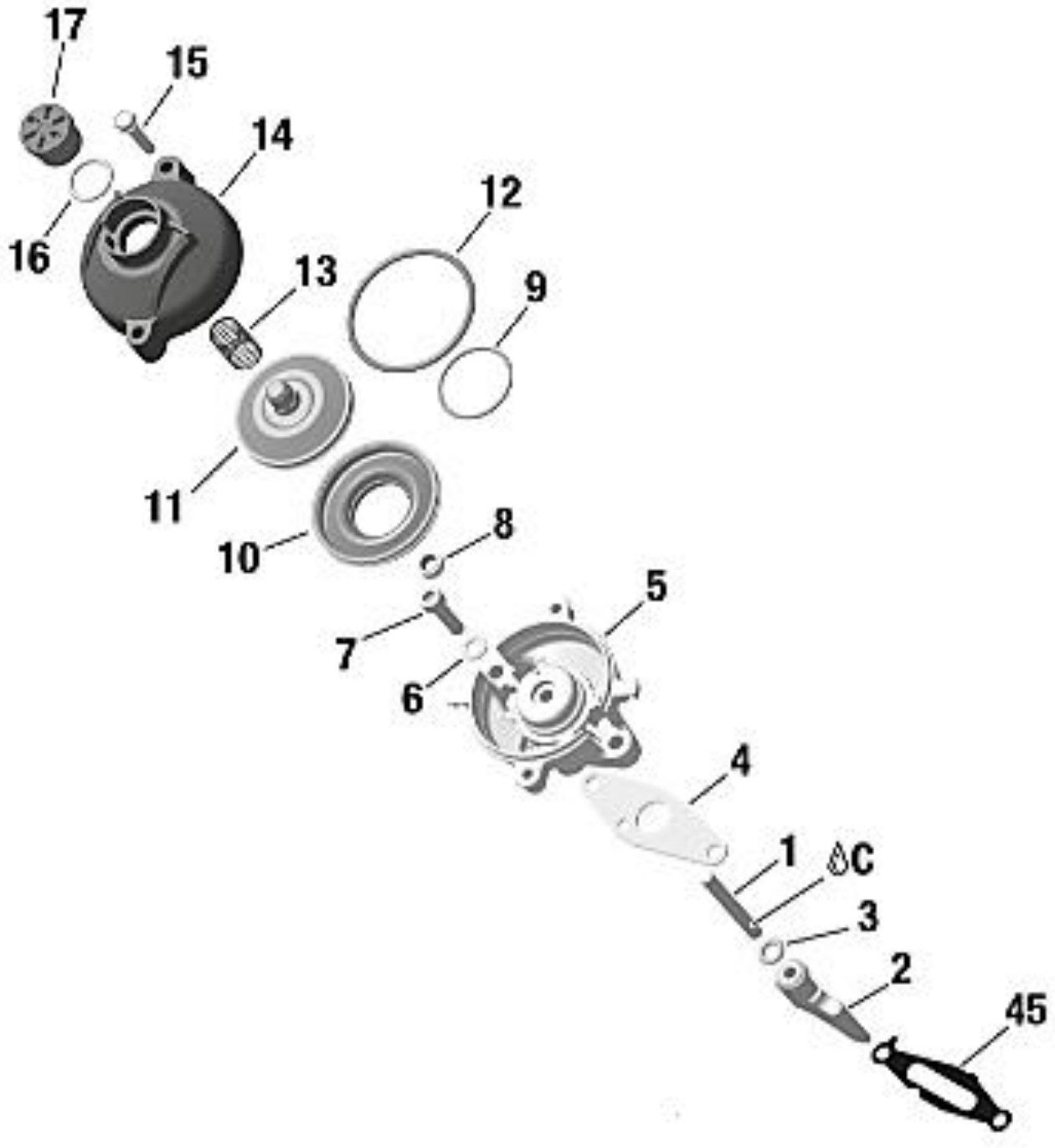
TECHNICAL DESCRIPTIONS OF THE EXHAUST (Art. 8.9.3 of HR)		
Weight in g	- **125 MAX DD2 EVO: <u>4000G</u>**	*Minimum*

TECHNICAL DRAWING
It must include all the information necessary to build this exhaust.

Tuned pipe with 180° elbow and silencer are two separate pieces. The silencer is fixed with 2 springs to the 180° elbow and two springs to the tuned pipe. The silencer can be turned that the 90° elbow outlet of the silencer shows either downwards towards the asphalt (preferred version for lowest noise emissions) or towards the back. Silencer end cap with 90° elbow is mandatory to be used for version 3.

... Section D.5

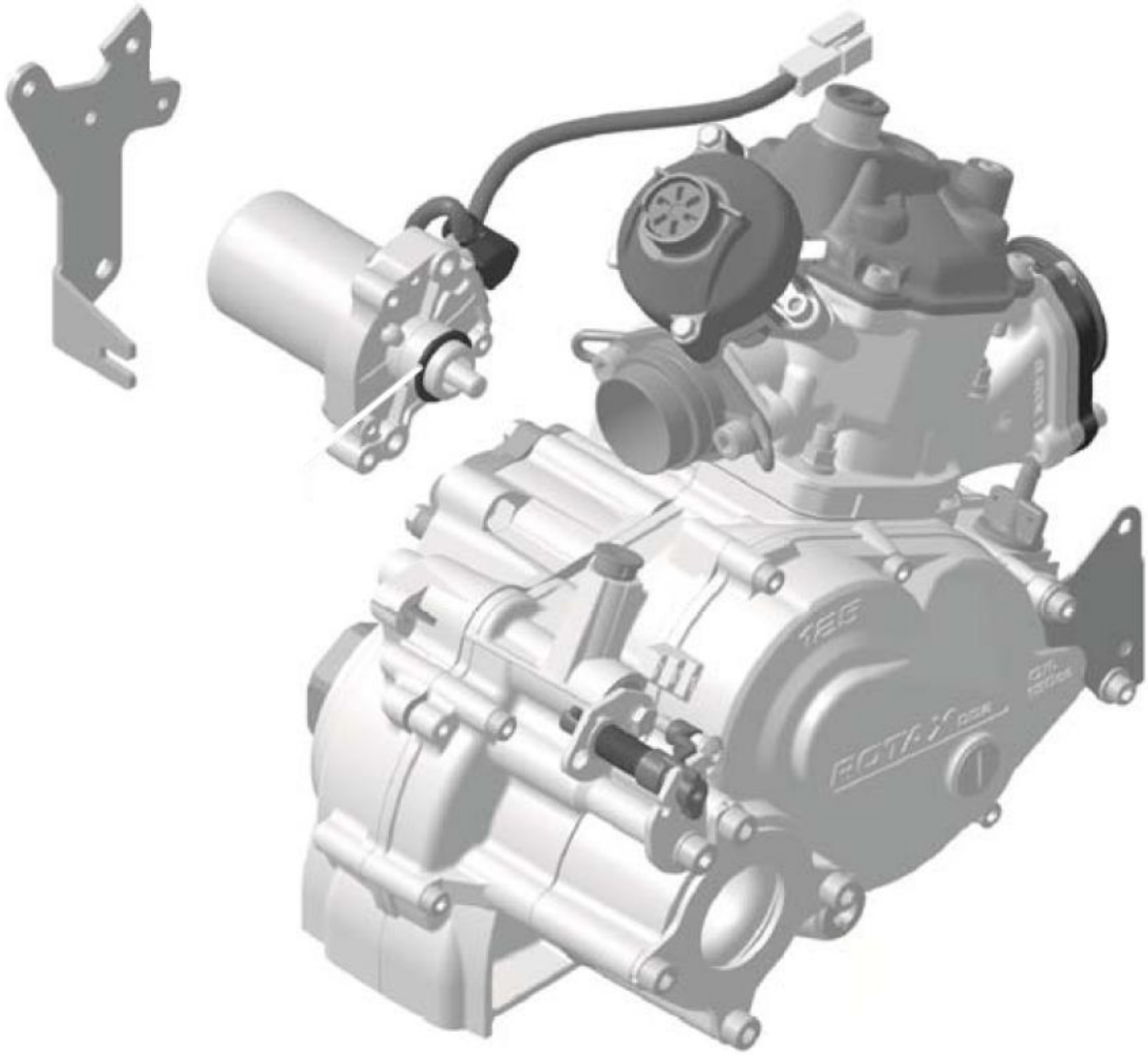
EXPLODED DRAWING AND DESIGNATION OF THE POWER VALVE COMPONENTS



The aim of the exploded drawings is to identify the principles, the functioning and the whole mechanical unit

D.6 *STARTER*

EXPLODED DRAWING OF THE STARTING UNIT AND OF ITS HOUSING



Without screws or gaskets.	***The aim of the exploded drawings is to identify the principles, the functioning and the whole mechanical unit***

D.8 *ELECTRICAL SYSTEM*

IGNITION SYSTEM														
Ignition homologation No.					Dellorto Ignition System									
Ignition homologation No.					Ignition Coil is labelled with two stickers ‘’**BRP 666820**’’ & ‘‘**NIG0105**’’									
Ignition homologation No.					Electronic box is labelled with sticker ‘’**666816, 125 MAX DD2 evo**’’									
Ignition homologation No.														
Code					***F125 --/M/18***					*Color yellow*				
Tr/min	*1000*	*2000*	*3000*	*4000*	*5000*	*6000*	*7000*	*8000*	*9000*	*10000*	*11000*	*12000*	*13000*	*140 00*
° adv														